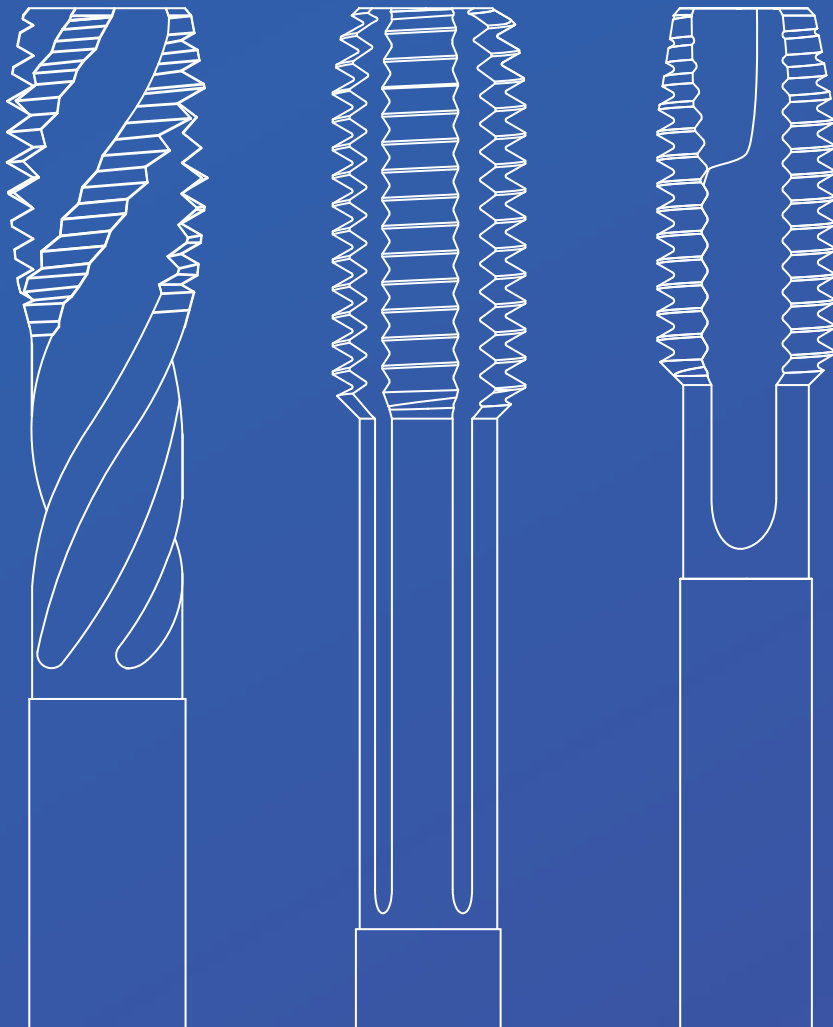




圆兴精工

DIN-TAPS

DIN系列丝锥



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铸铁用丝锥

STRAIGHT FLUTED TAPS FOR CAST IRON

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标记说明

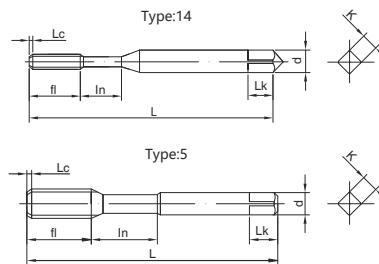
Marking instructions

	图标Sign	含义Note
丝锥材料 Tap material		粉末高速钢 Powder metallurgy high speed steel
		含钴高速钢 Cobalt-containing high speed steel
		钨钢 (硬质合金) Carbide
牙型 Tooth type		公制粗牙 ISO Metric coarse thread
		美制粗牙 Unified coarse thread
		公制细牙 ISO Metric fine thread
		美制细牙 Unified fine thread
螺纹公差等级 Thread tolerance class		公差等级 ISO 6HX
		公差等级 ISO 6H
		公差等级 ISO 2B
孔类型 Hole type		盲孔 Blind hole
		通孔 Through hole
尺寸标准 Size standard	  	DIN尺寸标准
		JIS尺寸标准
冷却方式 Cooling method		直冷 Coolant directed axially
		侧冷 Coolant directed sideways
涂层类型 Coating		TICN-AL
		复合涂层
		YC-200
		YC-C50
		YC-T50
		TIN
螺纹方向 Thread direction		左牙 Left thread

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X30-NRT 挤压丝锥 X30 FORMING TAPS



2.5牙 (2.5P) 盲孔用
2.5P chamfers, for blind hole
4牙 (4P) 通孔用, 可定制
4P chamfers, for through hole, Can be customizable

- ◎ 高速钢材质
- ◎ TIN涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工 (模具钢、碳素钢等)
- ◎ High-speed steel material
- ◎ TIN coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.)



单位Unit: mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk		
X3003050B	M3×0.5	6HX	2.5P	14	56	7	11	3.5	2.7	6	DIN371	●
X3004070B	M4×0.7	6HX	2.5P	14	63	9	12	4.5	3.4	6	DIN371	●
X3005080B	M5×0.8	6HX	2.5P	14	70	10	15	6	4.9	8	DIN371	●
X3006100B	M6×1	6HX	2.5P	14	80	10	20	6	4.9	8	DIN371	●
X3007100B	M7×1	6HX	2.5P	14	80	10	20	7	5.5	8	DIN371	●
X3008125B	M8×1.25	6HX	2.5P	5	90	13	22	8	6.2	9	DIN371	●
X3008100B	M8×1	6HX	2.5P	5	90	13	22	8	6.2	9	DIN371	●
X3010150B	M10×1.5	6HX	2.5P	5	100	15	24	10	8	11	DIN371	●
X3010125B	M10×1.25	6HX	2.5P	5	100	15	24	10	8	11	DIN371	●
X3010100B	M10×1	6HX	2.5P	5	100	15	24	10	8	11	DIN371	●
X3012175B	M12×1.75	6HX	2.5P	5	110	17	32	9	7	10	DIN376	●
X3012150B	M12×1.5	6HX	2.5P	5	110	17	32	9	7	10	DIN374	●
X3012125B	M12×1.25	6HX	2.5P	5	110	17	32	9	7	10	DIN374	●
X3012100B	M12×1	6HX	2.5P	5	110	17	32	9	7	10	DIN374	●
X3014200B	M14×2	6HX	2.5P	5	110	20	33	11	9	12	DIN376	●
X3014150B	M14×1.5	6HX	2.5P	5	110	20	33	11	9	12	DIN374	●
X3014125B	M14×1.25	6HX	2.5P	5	110	20	33	11	9	12	DIN374	●
X3014100B	M14×1	6HX	2.5P	5	110	20	33	11	9	12	DIN374	●

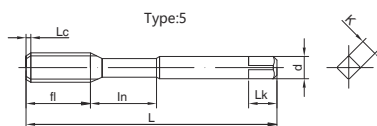
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X30-NRT 挤压丝锥 X30 FORMING TAPS



2.5牙 (2.5P) 盲孔用
2.5P chamfers, for blind hole
4牙 (4P) 通孔用, 可定制
4P chamfers, for through hole, Can be customizable

- ◎ 高速钢材质
- ◎ High-speed steel material
- ◎ TIN涂层, 耐磨性能优异
- ◎ TIN coating, excellent wear resistance
- ◎ 适用于HRC35°左右黑铁加工(模具钢、碳素钢等)
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.)



单位Unit: mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk		
X3016200B	M16×2	6HX	2.5P	5	110	20	34	12	9	12	DIN376	○
X3016150B	M16×1.5	6HX	2.5P	5	110	20	34	12	9	12	DIN374	○
X3016125B	M16×1.25	6HX	2.5P	5	110	20	34	12	9	12	DIN374	○
X3016100B	M16×1	6HX	2.5P	5	110	20	34	12	9	12	DIN374	○
X3018250B	M18×2.5	6HX	2.5P	5	125	25	36	14	11	14	DIN376	●
X3018200B	M18×2	6HX	2.5P	5	125	25	36	14	11	14	DIN374	○
X3018150B	M18×1.5	6HX	2.5P	5	125	25	36	14	11	14	DIN374	○
X3020250B	M20×2.5	6HX	2.5P	5	140	25	44	16	12	15	DIN376	●
X3020200B	M20×2	6HX	2.5P	5	140	25	44	16	12	15	DIN374	○
X3020150B	M20×1.5	6HX	2.5P	5	140	25	44	16	12	15	DIN374	○
X3022250B	M22×2.5	6HX	2.5P	5	140	25	44	18	14.5	17	DIN376	○
X3022200B	M22×2	6HX	2.5P	5	140	25	44	18	14.5	17	DIN374	○
X3022150B	M22×1.5	6HX	2.5P	5	140	25	44	18	14.5	17	DIN374	○
X3024300B	M24×3	6HX	2.5P	5	160	30	48	18	14.5	17	DIN376	○
X3024250B	M24×2.5	6HX	2.5P	5	160	30	48	18	14.5	17	DIN374	○
X3024200B	M24×2	6HX	2.5P	5	160	30	48	18	14.5	17	DIN374	○
X3027300B	M27×3	6HX	2.5P	5	160	30	48	20	16	19	DIN376	○
X3027250B	M27×2.5	6HX	2.5P	5	160	30	48	20	16	19	DIN374	○
X3027200B	M27×2	6HX	2.5P	5	160	30	48	20	16	19	DIN374	○
X3030350B	M30×3.5	6HX	2.5P	5	180	35	53	22	18	21	DIN376	○
X3030300B	M30×3	6HX	2.5P	5	180	35	53	22	18	21	DIN374	○
X3030250B	M30×2.5	6HX	2.5P	5	180	35	53	22	18	21	DIN374	○
X3030200B	M30×2	6HX	2.5P	5	180	35	53	22	18	21	DIN374	○
X3036400B	M36×4	6HX	2.5P	5	200	50	48	28	22	25	DIN376	○

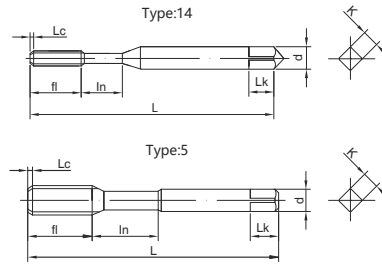
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X20-NRT 挤压丝锥 X20 FORMING TAPS



2.5牙 (2.5P) 盲孔用
2.5P chamfers, for blind hole
4牙 (4P) 通孔用, 可定制
4P chamfers, for through hole, Can be customizable

- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工(模具钢、碳素钢等)

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.)



单位Unit: mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk		
X2003050B	M3×0.5	6HX	2.5P	14	56	7	11	3.5	2.7	6	DIN371	●
X2004070B	M4×0.7	6HX	2.5P	14	63	9	12	4.5	3.4	6	DIN371	●
X2005080B	M5×0.8	6HX	2.5P	14	70	10	15	6	4.9	8	DIN371	●
X2006100B	M6×1	6HX	2.5P	14	80	10	20	6	4.9	8	DIN371	●
X2007100B	M7×1	6HX	2.5P	14	80	10	20	7	5.5	8	DIN371	●
X2008125B	M8×1.25	6HX	2.5P	5	90	13	22	8	6.2	9	DIN371	●
X2008100B	M8×1	6HX	2.5P	5	90	13	22	8	6.2	9	DIN371	●
X2010150B	M10×1.5	6HX	2.5P	5	100	15	24	10	8	11	DIN371	●
X2010125B	M10×1.25	6HX	2.5P	5	100	15	24	10	8	11	DIN371	●
X2010100B	M10×1	6HX	2.5P	5	100	15	24	10	8	11	DIN371	●
X2012175B	M12×1.75	6HX	2.5P	5	110	17	32	9	7	10	DIN376	●
X2012150B	M12×1.5	6HX	2.5P	5	110	17	32	9	7	10	DIN374	●
X2012125B	M12×1.25	6HX	2.5P	5	110	17	32	9	7	10	DIN374	●
X2012100B	M12×1	6HX	2.5P	5	110	17	32	9	7	10	DIN374	●
X2014200B	M14×2	6HX	2.5P	5	110	20	33	11	9	12	DIN376	●
X2014150B	M14×1.5	6HX	2.5P	5	110	20	33	11	9	12	DIN374	●
X2014125B	M14×1.25	6HX	2.5P	5	110	20	33	11	9	12	DIN374	●
X2014100B	M14×1	6HX	2.5P	5	110	20	33	11	9	12	DIN374	●

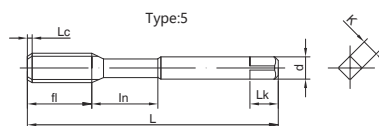
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X20-NRT 挤压丝锥 X20 FORMING TAPS



2.5牙 (2.5P) 盲孔用
2.5P chamfers, for blind hole
4牙 (4P) 通孔用, 可定制
4P chamfers, for through hole, Can be customizable

- ◎ 高速钢材质
- ◎ High-speed steel material
- ◎ 复合涂层, 耐磨性能优异
- ◎ Complex coating, excellent wear resistance
- ◎ 适用于HRC35°左右黑铁加工(模具钢、碳素钢等)
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.)



单位Unit: mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk		
X2016200B	M16×2	6HX	2.5P	5	110	20	34	12	9	12	DIN376	○
X2016150B	M16×1.5	6HX	2.5P	5	110	20	34	12	9	12	DIN374	○
X2016125B	M16×1.25	6HX	2.5P	5	110	20	34	12	9	12	DIN374	○
X2016100B	M16×1	6HX	2.5P	5	110	20	34	12	9	12	DIN374	○
X2018250B	M18×2.5	6HX	2.5P	5	125	25	36	14	11	14	DIN376	●
X2018200B	M18×2	6HX	2.5P	5	125	25	36	14	11	14	DIN374	○
X2018150B	M18×1.5	6HX	2.5P	5	125	25	36	14	11	14	DIN374	○
X2020250B	M20×2.5	6HX	2.5P	5	140	25	44	16	12	15	DIN376	●
X2020200B	M20×2	6HX	2.5P	5	140	25	44	16	12	15	DIN374	○
X2020150B	M20×1.5	6HX	2.5P	5	140	25	44	16	12	15	DIN374	○
X2022250B	M22×2.5	6HX	2.5P	5	140	25	44	18	14.5	17	DIN376	○
X2022200B	M22×2	6HX	2.5P	5	140	25	44	18	14.5	17	DIN374	○
X2022150B	M22×1.5	6HX	2.5P	5	140	25	44	18	14.5	17	DIN374	○
X2024300B	M24×3	6HX	2.5P	5	160	30	48	18	14.5	17	DIN376	○
X2024250B	M24×2.5	6HX	2.5P	5	160	30	48	18	14.5	17	DIN374	○
X2024200B	M24×2	6HX	2.5P	5	160	30	48	18	14.5	17	DIN374	○
X2027300B	M27×3	6HX	2.5P	5	160	30	48	20	16	19	DIN376	○
X2027250B	M27×2.5	6HX	2.5P	5	160	30	48	20	16	19	DIN374	○
X2027200B	M27×2	6HX	2.5P	5	160	30	48	20	16	19	DIN374	○
X2030350B	M30×3.5	6HX	2.5P	5	180	35	53	22	18	21	DIN376	○
X2030300B	M30×3	6HX	2.5P	5	180	35	53	22	18	21	DIN374	○
X2030250B	M30×2.5	6HX	2.5P	5	180	35	53	22	18	21	DIN374	○
X2030200B	M30×2	6HX	2.5P	5	180	35	53	22	18	21	DIN374	○
X2036400B	M36×4	6HX	2.5P	5	200	50	48	28	22	25	DIN376	○

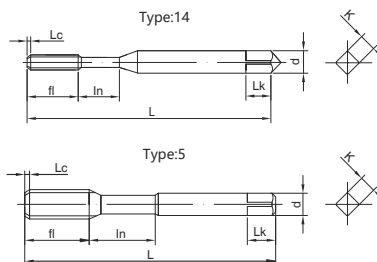
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X20E-NRT 倒牙挤压丝锥 X20E FORMING TAPS WITH SHORT CHAMFER



- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工(模具钢、碳素钢等)

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.)



单位Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk		
X20E03050B	M3×0.5	6HX	1.5P	14	56	7	11	3.5	2.7	6	DIN371	○
X20E04070B	M4×0.7	6HX	1.5P	14	63	9	12	4.5	3.4	6	DIN371	○
X20E05080B	M5×0.8	6HX	1.5P	14	70	10	15	6	4.9	8	DIN371	○
X20E06100B	M6×1	6HX	1.5P	14	80	10	20	6	4.9	8	DIN371	○
X20E07100B	M7×1	6HX	1.5P	14	80	10	20	7	5.5	8	DIN371	○
X20E08125B	M8×1.25	6HX	1.5P	5	90	13	22	8	6.2	9	DIN371	○
X20E08100B	M8×1	6HX	1.5P	5	90	13	22	8	6.2	9	DIN371	○
X20E10150B	M10×1.5	6HX	1.5P	5	100	15	24	10	8	11	DIN371	○
X20E10125B	M10×1.25	6HX	1.5P	5	100	15	24	10	8	11	DIN371	○
X20E10100B	M10×1	6HX	1.5P	5	100	15	24	10	8	11	DIN371	○
X20E12175B	M12×1.75	6HX	1.5P	5	110	17	32	9	7	10	DIN376	○
X20E12150B	M12×1.5	6HX	1.5P	5	110	17	32	9	7	10	DIN374	○
X20E12125B	M12×1.25	6HX	1.5P	5	110	17	32	9	7	10	DIN374	○
X20E12100B	M12×1	6HX	1.5P	5	110	17	32	9	7	10	DIN374	○
X20E14200B	M14×2	6HX	1.5P	5	110	20	33	11	9	12	DIN376	○
X20E14150B	M14×1.5	6HX	1.5P	5	110	20	33	11	9	12	DIN374	○
X20E14125B	M14×1.25	6HX	1.5P	5	110	20	33	11	9	12	DIN374	○
X20E14100B	M14×1	6HX	1.5P	5	110	20	33	11	9	12	DIN374	○
X20E16200B	M16×2	6HX	1.5P	5	110	20	34	12	9	12	DIN376	○
X20E16150B	M16×1.5	6HX	1.5P	5	110	20	34	12	9	12	DIN374	○
X20E16125B	M16×1.25	6HX	1.5P	5	110	20	34	12	9	12	DIN374	○
X20E16100B	M16×1	6HX	1.5P	5	110	20	34	12	9	12	DIN374	○
X20E18250B	M18×2.5	6HX	1.5P	5	125	25	36	14	11	14	DIN376	○
X20E18200B	M18×2	6HX	1.5P	5	125	25	36	14	11	14	DIN374	○
X20E18150B	M18×1.5	6HX	1.5P	5	125	25	36	14	11	14	DIN374	○
X20E20250B	M20×2.5	6HX	1.5P	5	140	25	44	16	12	15	DIN376	○
X20E20200B	M20×2	6HX	1.5P	5	140	25	44	16	12	15	DIN374	○
X20E20150B	M20×1.5	6HX	1.5P	5	140	25	44	16	12	15	DIN374	○

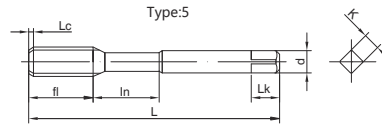
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	-	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X20E-NRT 倒牙挤压丝锥 X20E FORMING TAPS WITH SHORT CHAMFER



- ◎ 高速钢材质
- ◎ High-speed steel material
- ◎ 复合涂层, 耐磨性能优异
- ◎ Complex coating, excellent wear resistance
- ◎ 适用于HRC35°左右黑铁加工(模具钢、碳素钢等)
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.)

CPM
M
ISO 6HX
DIN 371
DIN 376
DIN 374
Coating X

单位Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk		
X20E22250B	M22×2.5	6HX	1.5P	5	140	25	44	18	14.5	17	DIN376	○
X20E22200B	M22×2	6HX	1.5P	5	140	25	44	18	14.5	17	DIN374	○
X20E22150B	M22×1.5	6HX	1.5P	5	140	25	44	18	14.5	17	DIN374	○
X20E24300B	M24×3	6HX	1.5P	5	160	30	48	18	14.5	17	DIN376	○
X20E24250B	M24×2.5	6HX	1.5P	5	160	30	48	18	14.5	17	DIN374	○
X20E24200B	M24×2	6HX	1.5P	5	160	30	48	18	14.5	17	DIN374	○
X20E27300B	M27×3	6HX	1.5P	5	160	30	48	20	16	19	DIN376	○
X20E27250B	M27×2.5	6HX	1.5P	5	160	30	48	20	16	19	DIN374	○
X20E27200B	M27×2	6HX	1.5P	5	160	30	48	20	16	19	DIN374	○
X20E30350B	M30×3.5	6HX	1.5P	5	180	35	53	22	18	21	DIN376	○
X20E30300B	M30×3	6HX	1.5P	5	180	35	53	22	18	21	DIN374	○
X20E30250B	M30×2.5	6HX	1.5P	5	180	35	53	22	18	21	DIN374	○
X20E30200B	M30×2	6HX	1.5P	5	180	35	53	22	18	21	DIN374	○
X20E36400B	M36×4	6HX	1.5P	5	200	50	48	28	22	25	DIN376	○

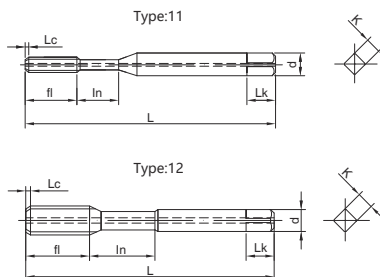
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
 Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
 2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
 Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X21-NRT 内冷挤压丝锥 X21 FORMING TAPS WITH INTERNAL COOLANT



侧冷: 适合通孔加工
C: suitable for through hole processing.
直冷: 适合盲孔加工
Z: suitable for blind hole processing

- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工 (模具钢、碳素钢等)

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.)



单位Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						油孔 型式 Oil groove type	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk			
X2104070Z	M4×0.7	6HX	2.5P	11	63	9	12	4.5	3.4	6	直冷Z	DIN371	●
X2104070C	M4×0.7	6HX	2.5P	11	63	9	12	4.5	3.4	6	侧冷C	DIN371	○
X2105080Z	M5×0.8	6HX	2.5P	11	70	10	15	6	4.9	8	直冷Z	DIN371	●
X2105080C	M5×0.8	6HX	2.5P	11	70	10	15	6	4.9	8	侧冷C	DIN371	○
X2106100Z	M6×1	6HX	2.5P	11	80	10	20	6	4.9	8	直冷Z	DIN371	●
X2106100C	M6×1	6HX	2.5P	11	80	10	20	6	4.9	8	侧冷C	DIN371	○
X2107100Z	M7×1	6HX	2.5P	11	80	10	20	7	5.5	8	直冷Z	DIN371	●
X2107100C	M7×1	6HX	2.5P	11	80	10	20	7	5.5	8	侧冷C	DIN371	○
X2108125Z	M8×1.25	6HX	2.5P	12	90	13	22	8	6.2	9	直冷Z	DIN371	●
X2108125C	M8×1.25	6HX	2.5P	12	90	13	22	8	6.2	9	侧冷C	DIN371	○
X2108100Z	M8×1	6HX	2.5P	12	90	13	22	8	6.2	9	直冷Z	DIN371	●
X2108100C	M8×1	6HX	2.5P	12	90	13	22	8	6.2	9	侧冷C	DIN371	○
X2110150Z	M10×1.5	6HX	2.5P	12	100	15	24	10	8	11	直冷Z	DIN371	●
X2110150C	M10×1.5	6HX	2.5P	12	100	15	24	10	8	11	侧冷C	DIN371	○
X2110125Z	M10×1.25	6HX	2.5P	12	100	15	24	10	8	11	直冷Z	DIN371	●
X2110125C	M10×1.25	6HX	2.5P	12	100	15	24	10	8	11	侧冷C	DIN371	○
X2110100Z	M10×1	6HX	2.5P	12	100	15	24	10	8	11	直冷Z	DIN371	●
X2110100C	M10×1	6HX	2.5P	12	100	15	24	10	8	11	侧冷C	DIN371	○
X2112175Z	M12×1.75	6HX	2.5P	12	110	17	32	9	7	10	直冷Z	DIN376	●
X2112175C	M12×1.75	6HX	2.5P	12	110	17	32	9	7	10	侧冷C	DIN376	○
X2112150Z	M12×1.5	6HX	2.5P	12	110	17	32	9	7	10	直冷Z	DIN374	●
X2112150C	M12×1.5	6HX	2.5P	12	110	17	32	9	7	10	侧冷C	DIN374	○
X2112125Z	M12×1.25	6HX	2.5P	12	110	17	32	9	7	10	直冷Z	DIN374	●
X2112125C	M12×1.25	6HX	2.5P	12	110	17	32	9	7	10	侧冷C	DIN374	○
X2112100Z	M12×1	6HX	2.5P	12	110	17	32	9	7	10	直冷Z	DIN374	●
X2112100C	M12×1	6HX	2.5P	12	110	17	32	9	7	10	侧冷C	DIN374	○
X2114200Z	M14×2	6HX	2.5P	12	110	20	33	11	9	12	直冷Z	DIN376	●
X2114200C	M14×2	6HX	2.5P	12	110	20	33	11	9	12	侧冷C	DIN376	○

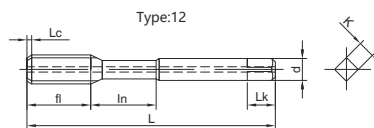
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X21-NRT 内冷挤压丝锥 X21 FORMING TAPS WITH INTERNAL COOLANT



侧冷:适合通孔加工
C:suitable for through hole processing.
直冷:适合盲孔加工
Z: suitable for blind hole processing

- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工 (模具钢、碳素钢等)

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.)



单位Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						油孔 型式 Oil groove type	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk			
X2114150Z	M14×1.5	6HX	2.5P	12	110	20	33	11	9	12	直冷Z	DIN374	●
X2114150C	M14×1.5	6HX	2.5P	12	110	20	33	11	9	12	侧冷C	DIN374	○
X2114125Z	M14×1.25	6HX	2.5P	12	110	20	33	11	9	12	直冷Z	DIN374	●
X2114125C	M14×1.25	6HX	2.5P	12	110	20	33	11	9	12	侧冷C	DIN374	○
X2114100Z	M14×1	6HX	2.5P	12	110	20	33	11	9	12	直冷Z	DIN374	●
X2114100C	M14×1	6HX	2.5P	12	110	20	33	11	9	12	侧冷C	DIN374	○
X2116200Z	M16×2	6HX	2.5P	12	110	20	34	12	9	12	直冷Z	DIN376	●
X2116200C	M16×2	6HX	2.5P	12	110	20	34	12	9	12	侧冷C	DIN376	○
X2116150Z	M16×1.5	6HX	2.5P	12	110	20	34	12	9	12	直冷Z	DIN374	●
X2116150C	M16×1.5	6HX	2.5P	12	110	20	34	12	9	12	侧冷C	DIN374	○
X2116125Z	M16×1.25	6HX	2.5P	12	110	20	34	12	9	12	直冷Z	DIN374	●
X2116125C	M16×1.25	6HX	2.5P	12	110	20	34	12	9	12	侧冷C	DIN374	○
X2116100Z	M16×1	6HX	2.5P	12	110	20	34	12	9	12	直冷Z	DIN374	●
X2116100C	M16×1	6HX	2.5P	12	110	20	34	12	9	12	侧冷C	DIN374	○
X2118250Z	M18×2.5	6HX	2.5P	12	125	25	36	14	11	14	直冷Z	DIN376	○
X2118250C	M18×2.5	6HX	2.5P	12	125	25	36	14	11	14	侧冷C	DIN376	○
X2118200Z	M18×2	6HX	2.5P	12	125	25	36	14	11	14	直冷Z	DIN374	○
X2118200C	M18×2	6HX	2.5P	12	125	25	36	14	11	14	侧冷C	DIN374	○
X2118150Z	M18×1.5	6HX	2.5P	12	125	25	36	14	11	14	直冷Z	DIN374	○
X2118150C	M18×1.5	6HX	2.5P	12	125	25	36	14	11	14	侧冷C	DIN374	○
X2120250Z	M20×2.5	6HX	2.5P	12	140	25	44	16	12	15	直冷Z	DIN376	○
X2120250C	M20×2.5	6HX	2.5P	12	140	25	44	16	12	15	侧冷C	DIN376	○
X2120200Z	M20×2	6HX	2.5P	12	140	25	44	16	12	15	直冷Z	DIN374	○
X2120200C	M20×2	6HX	2.5P	12	140	25	44	16	12	15	侧冷C	DIN374	○
X2120150Z	M20×1.5	6HX	2.5P	12	140	25	44	16	12	15	直冷Z	DIN374	○
X2120150C	M20×1.5	6HX	2.5P	12	140	25	44	16	12	15	侧冷C	DIN374	○
X2122250Z	M22×2.5	6HX	2.5P	12	140	25	44	18	14.5	17	直冷Z	DIN376	○
X2122250C	M22×2.5	6HX	2.5P	12	140	25	44	18	14.5	17	侧冷C	DIN376	○

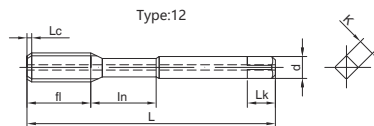
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X21-NRT 内冷挤压丝锥 X21 FORMING TAPS WITH INTERNAL COOLANT



侧冷:适合通孔加工
C:suitable for through hole processing.
直冷:适合盲孔加工
Z: suitable for blind hole processing

- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工 (模具钢、碳素钢等)

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.)



单位Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						油孔 型式 Oil groove type	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk			
X2122200Z	M22×2	6HX	2.5P	12	140	25	44	18	14.5	17	直冷Z	DIN374	○
X2122200C	M22×2	6HX	2.5P	12	140	25	44	18	14.5	17	侧冷C	DIN374	○
X2122150Z	M22×1.5	6HX	2.5P	12	140	25	44	18	14.5	17	直冷Z	DIN374	○
X2122150C	M22×1.5	6HX	2.5P	12	140	25	44	18	14.5	17	侧冷C	DIN374	○
X2124300Z	M24×3	6HX	2.5P	12	160	30	48	18	14.5	17	直冷Z	DIN376	○
X2124300C	M24×3	6HX	2.5P	12	160	30	48	18	14.5	17	侧冷C	DIN376	○
X2124250Z	M24×2.5	6HX	2.5P	12	160	30	48	18	14.5	17	直冷Z	DIN374	○
X2124250C	M24×2.5	6HX	2.5P	12	160	30	48	18	14.5	17	侧冷C	DIN374	○
X2124200Z	M24×2	6HX	2.5P	12	160	30	48	18	14.5	17	直冷Z	DIN374	○
X2124200C	M24×2	6HX	2.5P	12	160	30	48	18	14.5	17	侧冷C	DIN374	○
X2127300Z	M27×3	6HX	2.5P	12	160	30	48	20	16	19	直冷Z	DIN376	○
X2127300C	M27×3	6HX	2.5P	12	160	30	48	20	16	19	侧冷C	DIN376	○
X2127250Z	M27×2.5	6HX	2.5P	12	160	30	48	20	16	19	直冷Z	DIN374	○
X2127250C	M27×2.5	6HX	2.5P	12	160	30	48	20	16	19	侧冷C	DIN374	○
X2127200Z	M27×2	6HX	2.5P	12	160	30	48	20	16	19	直冷Z	DIN374	○
X2127200C	M27×2	6HX	2.5P	12	160	30	48	20	16	19	侧冷C	DIN374	○
X2130350Z	M30×3.5	6HX	2.5P	12	180	35	53	22	18	21	直冷Z	DIN376	○
X2130350C	M30×3.5	6HX	2.5P	12	180	35	53	22	18	21	侧冷C	DIN376	○
X2130300Z	M30×3	6HX	2.5P	12	180	35	53	22	18	21	直冷Z	DIN374	○
X2130300C	M30×3	6HX	2.5P	12	180	35	53	22	18	21	侧冷C	DIN374	○
X2130250Z	M30×2.5	6HX	2.5P	12	180	35	53	22	18	21	直冷Z	DIN374	○
X2130250C	M30×2.5	6HX	2.5P	12	180	35	53	22	18	21	侧冷C	DIN374	○
X2130200Z	M30×2	6HX	2.5P	12	180	35	53	22	18	21	直冷Z	DIN374	○
X2130200C	M30×2	6HX	2.5P	12	180	35	53	22	18	21	侧冷C	DIN374	○
X2136400Z	M36×4	6HX	2.5P	12	200	50	48	28	22	25	直冷Z	DIN376	○
X2136400C	M36×4	6HX	2.5P	12	200	50	48	28	22	25	侧冷C	DIN376	○

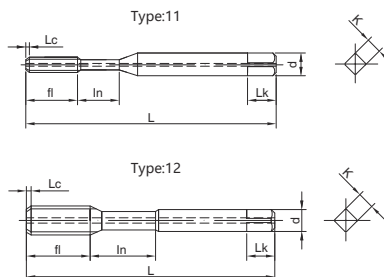
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X21E-NRT 内冷倒牙挤压丝锥 X21E FORMING TAPS WITH SHORT CHAMFER AND INTERNAL COOLANT



- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工(模具钢、碳素钢等)

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.)



单位Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						油孔 型式 Oil groove type	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk			
X21E04070Z	M4×0.7	6HX	1.5P	11	63	9	12	4.5	3.4	6	直冷Z	DIN371	○
X21E05080Z	M5×0.8	6HX	1.5P	11	70	10	15	6	4.9	8	直冷Z	DIN371	○
X21E06100Z	M6×1	6HX	1.5P	11	80	10	20	6	4.9	8	直冷Z	DIN371	○
X21E07100Z	M7×1	6HX	1.5P	11	80	10	20	7	5.5	8	直冷Z	DIN371	○
X21E08125Z	M8×1.25	6HX	1.5P	12	90	13	22	8	6.2	9	直冷Z	DIN371	○
X21E08100Z	M8×1	6HX	1.5P	12	90	13	22	8	6.2	9	直冷Z	DIN371	○
X21E10150Z	M10×1.5	6HX	1.5P	12	100	15	24	10	8	11	直冷Z	DIN371	○
X21E10125Z	M10×1.25	6HX	1.5P	12	100	15	24	10	8	11	直冷Z	DIN371	○
X21E10100Z	M10×1	6HX	1.5P	12	100	15	24	10	8	11	直冷Z	DIN371	○
X21E12175Z	M12×1.75	6HX	1.5P	12	110	17	32	9	7	10	直冷Z	DIN376	○
X21E12150Z	M12×1.5	6HX	1.5P	12	110	17	32	9	7	10	直冷Z	DIN374	○
X21E12125Z	M12×1.25	6HX	1.5P	12	110	17	32	9	7	10	直冷Z	DIN374	○
X21E12100Z	M12×1	6HX	1.5P	12	110	17	32	9	7	10	直冷Z	DIN374	○
X21E14200Z	M14×2	6HX	1.5P	12	110	20	33	11	9	12	直冷Z	DIN376	○
X21E14150Z	M14×1.5	6HX	1.5P	12	110	20	33	11	9	12	直冷Z	DIN374	○
X21E14125Z	M14×1.25	6HX	1.5P	12	110	20	33	11	9	12	直冷Z	DIN374	○
X21E14100Z	M14×1	6HX	1.5P	12	110	20	33	11	9	12	直冷Z	DIN374	○

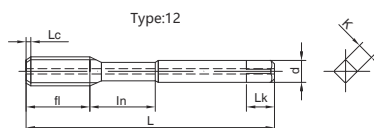
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X21E-NRT 内冷倒牙挤压丝锥 X21E FORMING TAPS WITH SHORT CHAMFER AND INTERNAL COOLANT



- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工 (模具钢、碳素钢等)

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.)



单位Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						油孔型式 Oil groove type	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk			
X21E16200Z	M16×2	6HX	1.5P	12	110	20	34	12	9	12	直冷Z	DIN376	○
X21E16150Z	M16×1.5	6HX	1.5P	12	110	20	34	12	9	12	直冷Z	DIN374	○
X21E16125Z	M16×1.25	6HX	1.5P	12	110	20	34	12	9	12	直冷Z	DIN374	○
X21E16100Z	M16×1	6HX	1.5P	12	110	20	34	12	9	12	直冷Z	DIN374	○
X21E18250Z	M18×2.5	6HX	1.5P	12	125	25	36	14	11	14	直冷Z	DIN376	○
X21E18200Z	M18×2	6HX	1.5P	12	125	25	36	14	11	14	直冷Z	DIN374	○
X21E18150Z	M18×1.5	6HX	1.5P	12	125	25	36	14	11	14	直冷Z	DIN374	○
X21E20250Z	M20×2.5	6HX	1.5P	12	140	25	44	16	12	15	直冷Z	DIN376	○
X21E20200Z	M20×2	6HX	1.5P	12	140	25	44	16	12	15	直冷Z	DIN374	○
X21E20150Z	M20×1.5	6HX	1.5P	12	140	25	44	16	12	15	直冷Z	DIN374	○
X21E22250Z	M22×2.5	6HX	1.5P	12	140	25	44	18	14.5	17	直冷Z	DIN376	○
X21E22200Z	M22×2	6HX	1.5P	12	140	25	44	18	14.5	17	直冷Z	DIN374	○
X21E22150Z	M22×1.5	6HX	1.5P	12	140	25	44	18	14.5	17	直冷Z	DIN374	○
X21E24300Z	M24×3	6HX	1.5P	12	160	30	48	18	14.5	17	直冷Z	DIN376	○
X21E24250Z	M24×2.5	6HX	1.5P	12	160	30	48	18	14.5	17	直冷Z	DIN374	○
X21E24200Z	M24×2	6HX	1.5P	12	160	30	48	18	14.5	17	直冷Z	DIN374	○
X21E27300Z	M27×3	6HX	1.5P	12	160	30	48	20	16	19	直冷Z	DIN376	○
X21E27250Z	M27×2.5	6HX	1.5P	12	160	30	48	20	16	19	直冷Z	DIN374	○
X21E27200Z	M27×2	6HX	1.5P	12	160	30	48	20	16	19	直冷Z	DIN374	○
X21E30350Z	M30×3.5	6HX	1.5P	12	180	35	53	22	18	21	直冷Z	DIN376	○
X21E30300Z	M30×3	6HX	1.5P	12	180	35	53	22	18	21	直冷Z	DIN374	○
X21E30250Z	M30×2.5	6HX	1.5P	12	180	35	53	22	18	21	直冷Z	DIN374	○
X21E30200Z	M30×2	6HX	1.5P	12	180	35	53	22	18	21	直冷Z	DIN374	○
X21E36400Z	M36×4	6HX	1.5P	12	200	50	48	28	22	25	直冷Z	DIN376	○

1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.

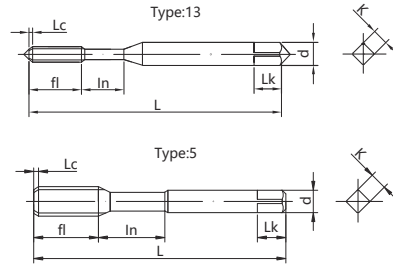
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X20-SFT 螺旋丝锥 X20 SPIRAL FLUTED TAPS



- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工(模具钢、碳素钢等) 适合刚性攻牙

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.) It is suitable for rigid tapping



单位 Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk			
X20S03050	M3×0.5	6HX	2.5P	13	56	7	11	3.5	2.7	6	3	DIN371	●
X20S04070	M4×0.7	6HX	2.5P	13	63	9	12	4.5	3.4	6	3	DIN371	●
X20S05080	M5×0.8	6HX	2.5P	13	70	10	15	6	4.9	8	3	DIN371	●
X20S06100	M6×1	6HX	2.5P	13	80	10	20	6	4.9	8	3	DIN371	●
X20S07100	M7×1	6HX	2.5P	13	80	10	20	7	5.5	8	3	DIN371	●
X20S08125	M8×1.25	6HX	2.5P	5	90	13	22	8	6.2	9	3	DIN371	●
X20S08100	M8×1	6HX	2.5P	5	90	13	22	8	6.2	9	3	DIN371	●
X20S10150	M10×1.5	6HX	2.5P	5	100	15	24	10	8	11	3	DIN371	●
X20S10125	M10×1.25	6HX	2.5P	5	100	15	24	10	8	11	3	DIN371	●
X20S10100	M10×1	6HX	2.5P	5	100	15	24	10	8	11	3	DIN371	●
X20S12175	M12×1.75	6HX	2.5P	5	110	17	32	9	7	10	3	DIN376	●
X20S12150	M12×1.5	6HX	2.5P	5	110	17	32	9	7	10	3	DIN374	●
X20S12125	M12×1.25	6HX	2.5P	5	110	17	32	9	7	10	3	DIN374	●
X20S12100	M12×1	6HX	2.5P	5	110	17	32	9	7	10	3	DIN374	●
X20S14200	M14×2	6HX	2.5P	5	110	20	33	11	9	12	4	DIN376	●
X20S14150	M14×1.5	6HX	2.5P	5	110	20	33	11	9	12	4	DIN374	●
X20S14125	M14×1.25	6HX	2.5P	5	110	20	33	11	9	12	4	DIN374	●
X20S14100	M14×1	6HX	2.5P	5	110	20	33	11	9	12	4	DIN374	●
X20S16200	M16×2	6HX	2.5P	5	110	20	34	12	9	12	4	DIN376	●
X20S16150	M16×1.5	6HX	2.5P	5	110	20	34	12	9	12	4	DIN374	●
X20S16125	M16×1.25	6HX	2.5P	5	110	20	34	12	9	12	4	DIN374	●
X20S16100	M16×1	6HX	2.5P	5	110	20	34	12	9	12	4	DIN374	●
X20S18250	M18×2.5	6HX	2.5P	5	125	25	36	14	11	14	4	DIN376	●
X20S18200	M18×2	6HX	2.5P	5	125	25	36	14	11	14	4	DIN374	●
X20S18150	M18×1.5	6HX	2.5P	5	125	25	36	14	11	14	4	DIN374	●

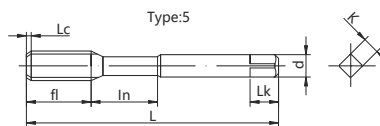
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X20-SFT 螺旋丝锥 X20 SPIRAL FLUTED TAPS



- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工(模具钢、碳素钢等) 适合刚性攻牙

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.) It is suitable for rigid tapping



单位 Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk			
X20S20250	M20×2.5	6HX	2.5P	5	140	25	44	16	12	15	4	DIN376	●
X20S20200	M20×2	6HX	2.5P	5	140	25	44	16	12	15	4	DIN374	○
X20S20150	M20×1.5	6HX	2.5P	5	140	25	44	16	12	15	4	DIN374	●
X20S22250	M22×2.5	6HX	2.5P	5	140	25	44	18	14.5	17	4	DIN376	○
X20S22200	M22×2	6HX	2.5P	5	140	25	44	18	14.5	17	4	DIN374	○
X20S22150	M22×1.5	6HX	2.5P	5	140	25	44	18	14.5	17	4	DIN374	○
X20S24300	M24×3	6HX	2.5P	5	160	30	48	18	14.5	17	4	DIN376	●
X20S24250	M24×2.5	6HX	2.5P	5	160	30	48	18	14.5	17	4	DIN374	○
X20S24200	M24×2	6HX	2.5P	5	160	30	48	18	14.5	17	4	DIN374	○
X20S27300	M27×3	6HX	2.5P	5	160	30	48	20	16	19	4	DIN376	○
X20S27250	M27×2.5	6HX	2.5P	5	160	30	48	20	16	19	4	DIN374	○
X20S27200	M27×2	6HX	2.5P	5	160	30	48	20	16	19	4	DIN374	○
X20S30350	M30×3.5	6HX	2.5P	5	180	35	53	22	18	21	4	DIN376	○
X20S30300	M30×3	6HX	2.5P	5	180	35	53	22	18	21	4	DIN374	○
X20S30250	M30×2.5	6HX	2.5P	5	180	35	53	22	18	21	4	DIN374	○

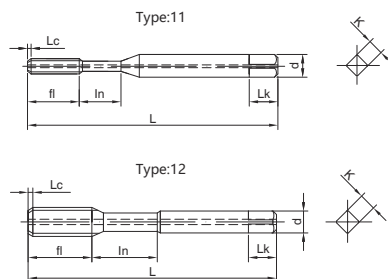
- 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
- 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X21-SFT 内冷螺旋丝锥 X21 SPIRAL FLUTED TAPS WITH INTERNAL COOLANT



- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工(模具钢、碳素钢等) 适合刚性攻牙

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.) It is suitable for rigid tapping



单位 Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						油孔型式 Oil groove type	槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk				
X21S04007C	M4×0.7	6HX	2.5P	11	63	9	12	4.5	3.4	6	侧冷C	3	DIN371	●
X21S04007Z	M4×0.7	6HX	2.5P	11	63	9	12	4.5	3.4	6	直冷Z	3	DIN371	●
X21S05008C	M5×0.8	6HX	2.5P	11	70	10	15	6	4.9	8	侧冷C	3	DIN371	●
X21S05008Z	M5×0.8	6HX	2.5P	11	70	10	15	6	4.9	8	直冷Z	3	DIN371	●
X21S06100C	M6×1	6HX	2.5P	11	80	10	20	6	4.9	8	侧冷C	3	DIN371	●
X21S06100Z	M6×1	6HX	2.5P	11	80	10	20	6	4.9	8	直冷Z	3	DIN371	●
X21S07100C	M7×1	6HX	2.5P	11	80	10	20	7	5.5	8	侧冷C	3	DIN371	●
X21S07100Z	M7×1	6HX	2.5P	11	80	10	20	7	5.5	8	直冷Z	3	DIN371	●
X21S08125C	M8×1.25	6HX	2.5P	12	90	13	22	8	6.2	9	侧冷C	3	DIN371	●
X21S08125Z	M8×1.25	6HX	2.5P	12	90	13	22	8	6.2	9	直冷Z	3	DIN371	●
X21S08100C	M8×1	6HX	2.5P	12	90	13	22	8	6.2	9	侧冷C	3	DIN371	●
X21S08100Z	M8×1	6HX	2.5P	12	90	13	22	8	6.2	9	直冷Z	3	DIN371	●
X21S10150C	M10×1.5	6HX	2.5P	12	100	15	24	10	8	11	侧冷C	3	DIN371	●
X21S10150Z	M10×1.5	6HX	2.5P	12	100	15	24	10	8	11	直冷Z	3	DIN371	●
X21S10125C	M10×1.25	6HX	2.5P	12	100	15	24	10	8	11	侧冷C	3	DIN371	●
X21S10125Z	M10×1.25	6HX	2.5P	12	100	15	24	10	8	11	直冷Z	3	DIN371	●
X21S10100C	M10×1	6HX	2.5P	12	100	15	24	10	8	11	侧冷C	3	DIN371	●
X21S10100Z	M10×1	6HX	2.5P	12	100	15	24	10	8	11	直冷Z	3	DIN371	●
X21S12175C	M12×1.75	6HX	2.5P	12	110	17	32	9	7	10	侧冷C	3	DIN376	●
X21S12175Z	M12×1.75	6HX	2.5P	12	110	17	32	9	7	10	直冷Z	3	DIN376	●
X21S12150C	M12×1.5	6HX	2.5P	12	110	17	32	9	7	10	侧冷C	3	DIN374	●
X21S12150Z	M12×1.5	6HX	2.5P	12	110	17	32	9	7	10	直冷Z	3	DIN374	●
X21S12125C	M12×1.25	6HX	2.5P	12	110	17	32	9	7	10	侧冷C	3	DIN374	●
X21S12125Z	M12×1.25	6HX	2.5P	12	110	17	32	9	7	10	直冷Z	3	DIN374	●
X21S12100C	M12×1	6HX	2.5P	12	110	17	32	9	7	10	侧冷C	3	DIN374	●
X21S12100Z	M12×1	6HX	2.5P	12	110	17	32	9	7	10	直冷Z	3	DIN374	●
X21S14200C	M14×2	6HX	2.5P	12	110	20	33	11	9	12	侧冷C	4	DIN376	●
X21S14200Z	M14×2	6HX	2.5P	12	110	20	33	11	9	12	直冷Z	4	DIN376	●

1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。

Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.

2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制

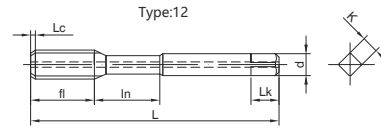
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X21-SFT 内冷螺旋丝锥 X21 SPIRAL FLUTED TAPS WITH INTERNAL COOLANT



- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工 (模具钢、碳素钢等) 适合刚性攻牙

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.) It is suitable for rigid tapping



单位 Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						油孔 型式 Oil groove type	槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk				
X21S14150C	M14×1.5	6HX	2.5P	12	110	20	33	11	9	12	侧冷C	4	DIN374	●
X21S14150Z	M14×1.5	6HX	2.5P	12	110	20	33	11	9	12	直冷Z	4	DIN374	●
X21S14125C	M14×1.25	6HX	2.5P	12	110	20	33	11	9	12	侧冷C	4	DIN374	●
X21S14125Z	M14×1.25	6HX	2.5P	12	110	20	33	11	9	12	直冷Z	4	DIN374	●
X21S14100C	M14×1	6HX	2.5P	12	110	20	33	11	9	12	侧冷C	4	DIN374	●
X21S14100Z	M14×1	6HX	2.5P	12	110	20	33	11	9	12	直冷Z	4	DIN374	●
X21S16200C	M16×2	6HX	2.5P	12	110	20	34	12	9	12	侧冷C	4	DIN376	●
X21S16200Z	M16×2	6HX	2.5P	12	110	20	34	12	9	12	直冷Z	4	DIN376	●
X21S16150C	M16×1.5	6HX	2.5P	12	110	20	34	12	9	12	侧冷C	4	DIN374	●
X21S16150Z	M16×1.5	6HX	2.5P	12	110	20	34	12	9	12	直冷Z	4	DIN374	●
X21S16125C	M16×1.25	6HX	2.5P	12	125	20	34	12	9	12	侧冷C	4	DIN374	●
X21S16125Z	M16×1.25	6HX	2.5P	12	125	20	34	12	9	12	直冷Z	4	DIN374	●
X21S16100C	M16×1	6HX	2.5P	12	125	20	34	12	9	12	侧冷C	4	DIN374	●
X21S16100Z	M16×1	6HX	2.5P	12	125	20	34	12	9	12	直冷Z	4	DIN374	●
X21S18250C	M18×2.5	6HX	2.5P	12	125	25	36	14	11	14	侧冷C	4	DIN376	○
X21S18250Z	M18×2.5	6HX	2.5P	12	125	25	36	14	11	14	直冷Z	4	DIN376	○
X21S18200C	M18×2	6HX	2.5P	12	125	25	36	14	11	14	侧冷C	4	DIN374	○
X21S18200Z	M18×2	6HX	2.5P	12	125	25	36	14	11	14	直冷Z	4	DIN374	○
X21S18150C	M18×1.5	6HX	2.5P	12	125	25	36	14	11	14	侧冷C	4	DIN374	○
X21S18150Z	M18×1.5	6HX	2.5P	12	125	25	36	14	11	14	直冷Z	4	DIN374	○
X21S20250C	M20×2.5	6HX	2.5P	12	140	25	44	16	12	15	侧冷C	4	DIN376	○
X21S20250Z	M20×2.5	6HX	2.5P	12	140	25	44	16	12	15	直冷Z	4	DIN376	○
X21S20200C	M20×2	6HX	2.5P	12	140	25	44	16	12	15	侧冷C	4	DIN374	○
X21S20200Z	M20×2	6HX	2.5P	12	140	25	44	16	12	15	直冷Z	4	DIN374	○
X21S20150C	M20×1.5	6HX	2.5P	12	140	25	44	16	12	15	侧冷C	4	DIN374	○
X21S20150Z	M20×1.5	6HX	2.5P	12	140	25	44	16	12	15	直冷Z	4	DIN374	○
X21S22250C	M22×2.5	6HX	2.5P	12	140	25	44	18	14.5	17	侧冷C	4	DIN376	○
X21S22250Z	M22×2.5	6HX	2.5P	12	140	25	44	18	14.5	17	直冷Z	4	DIN376	○

1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.

2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制

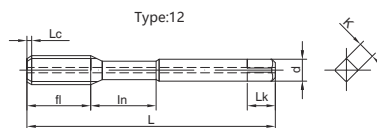
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X21-SFT 内冷螺旋丝锥 X21 SPIRAL FLUTED TAPS WITH INTERNAL COOLANT



- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工 (模具钢、碳素钢等) 适合刚性攻牙

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.) It is suitable for rigid tapping



单位 Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						油孔 型式 Oil groove type	槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk				
X21S22200C	M22×2	6HX	2.5P	12	140	25	44	18	14.5	17	侧冷C	4	DIN374	○
X21S22200Z	M22×2	6HX	2.5P	12	140	25	44	18	14.5	17	直冷Z	4	DIN374	○
X21S22150C	M22×1.5	6HX	2.5P	12	140	25	44	18	14.5	17	侧冷C	4	DIN374	○
X21S22150Z	M22×1.5	6HX	2.5P	12	140	25	44	18	14.5	17	直冷Z	4	DIN374	○
X21S24300C	M24×3	6HX	2.5P	12	160	30	48	18	14.5	17	侧冷C	4	DIN376	○
X21S24300Z	M24×3	6HX	2.5P	12	160	30	48	18	14.5	17	直冷Z	4	DIN376	○
X21S24250C	M24×2.5	6HX	2.5P	12	160	30	48	18	14.5	17	侧冷C	4	DIN374	○
X21S24250Z	M24×2.5	6HX	2.5P	12	160	30	48	18	14.5	17	直冷Z	4	DIN374	○
X21S24200C	M24×2	6HX	2.5P	12	160	30	48	18	14.5	17	侧冷C	4	DIN374	○
X21S24200Z	M24×2	6HX	2.5P	12	160	30	48	18	14.5	17	直冷Z	4	DIN374	○
X21S27300C	M27×3	6HX	2.5P	12	160	30	48	20	16	19	侧冷C	4	DIN376	○
X21S27300Z	M27×3	6HX	2.5P	12	160	30	48	20	16	19	直冷Z	4	DIN376	○
X21S27250C	M27×2.5	6HX	2.5P	12	160	30	48	20	16	19	侧冷C	4	DIN374	○
X20S27250Z	M27×2.5	6HX	2.5P	12	160	30	48	20	16	19	直冷Z	4	DIN374	○
X21S27200C	M27×2	6HX	2.5P	12	160	30	48	20	16	19	侧冷C	4	DIN374	○
X21S27200Z	M27×2	6HX	2.5P	12	160	30	48	20	16	19	直冷Z	4	DIN374	○
X21S30350C	M30×3.5	6HX	2.5P	12	180	35	53	22	18	21	侧冷C	4	DIN376	○
X21S30350Z	M30×3.5	6HX	2.5P	12	180	35	53	22	18	21	直冷Z	4	DIN376	○
X21S30300C	M30×3	6HX	2.5P	12	180	35	53	22	18	21	侧冷C	4	DIN374	○
X21S30300Z	M30×3	6HX	2.5P	12	180	35	53	22	18	21	直冷Z	4	DIN374	○
X21S30250C	M30×2.5	6HX	2.5P	12	180	35	53	22	18	21	侧冷C	4	DIN374	○
X21S30250Z	M30×2.5	6HX	2.5P	12	180	35	53	22	18	21	直冷Z	4	DIN374	○
X21S30200C	M30×2	6HX	2.5P	12	180	35	53	22	18	21	侧冷C	4	DIN374	○
X21S30200Z	M30×2	6HX	2.5P	12	180	35	53	22	18	21	直冷Z	4	DIN374	○

1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.

2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制

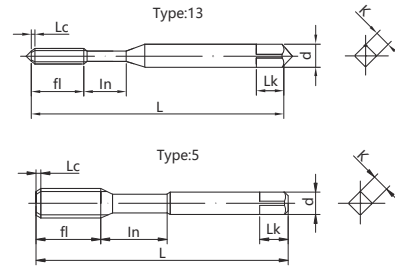
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X20-POT 刃倾角丝锥 X20 SPIRAL POINTED TAPS



- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工(模具钢、碳素钢等) 适合刚性攻牙

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.) It is suitable for rigid tapping



单位 Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk			
X20P03050	M3×0.5	6HX	5P	13	56	7	11	3.5	2.7	6	3	DIN371	●
X20P04070	M4×0.7	6HX	5P	13	63	9	12	4.5	3.4	6	3	DIN371	●
X20P05080	M5×0.8	6HX	5P	13	70	10	15	6	4.9	8	3	DIN371	●
X20P06100	M6×1	6HX	5P	13	80	10	20	6	4.9	8	3	DIN371	●
X20P07100	M7×1	6HX	5P	13	80	10	20	7	5.5	8	3	DIN371	●
X20P08125	M8×1.25	6HX	5P	5	90	13	22	8	6.2	9	3	DIN371	●
X20P08100	M8×1	6HX	5P	5	90	13	22	8	6.2	9	3	DIN371	●
X20P10150	M10×1.5	6HX	5P	5	100	15	24	10	8	11	3	DIN371	●
X20P10125	M10×1.25	6HX	5P	5	100	15	24	10	8	11	3	DIN371	●
X20P10100	M10×1	6HX	5P	5	100	15	24	10	8	11	3	DIN371	●
X20P12175	M12×1.75	6HX	5P	5	110	17	32	9	7	10	4	DIN376	●
X20P12150	M12×1.5	6HX	5P	5	110	17	32	9	7	10	4	DIN374	●
X20P12125	M12×1.25	6HX	5P	5	110	17	32	9	7	10	4	DIN374	●
X20P12100	M12×1	6HX	5P	5	110	17	32	9	7	10	4	DIN374	●
X20P14200	M14×2	6HX	5P	5	110	20	33	11	9	12	4	DIN376	●
X20P14150	M14×1.5	6HX	5P	5	110	20	33	11	9	12	4	DIN374	●
X20P14125	M14×1.25	6HX	5P	5	110	20	33	11	9	12	4	DIN374	●
X20P14100	M14×1	6HX	5P	5	110	20	33	11	9	12	4	DIN374	●

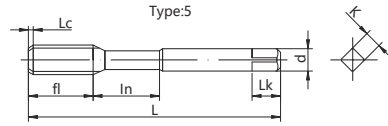
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥

TAPS FOR CARBON STEEL & ALLOY STEEL

X20-POT 刃倾角丝锥 X20 SPIRAL POINTED TAPS



- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工 (模具钢、碳素钢等) 适合刚性攻牙

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.) It is suitable for rigid tapping



单位 Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk			
X20P16200	M16×2	6HX	5P	5	110	20	34	12	9	12	4	DIN376	●
X20P16150	M16×1.5	6HX	5P	5	110	20	34	12	9	12	4	DIN374	●
X20P16125	M16×1.25	6HX	5P	5	110	20	34	12	9	12	4	DIN374	●
X20P16100	M16×1	6HX	5P	5	110	20	34	12	9	12	4	DIN374	●
X20P18250	M18×2.5	6HX	5P	5	125	25	36	14	11	14	4	DIN376	●
X20P18200	M18×2	6HX	5P	5	125	25	36	14	11	14	4	DIN374	●
X20P18150	M18×1.5	6HX	5P	5	125	25	36	14	11	14	4	DIN374	●
X20P20250	M20×2.5	6HX	5P	5	140	25	44	16	12	15	4	DIN376	●
X20P20200	M20×2	6HX	5P	5	140	25	44	16	12	15	4	DIN374	○
X20P20150	M20×1.5	6HX	5P	5	140	25	44	16	12	15	4	DIN374	○
X20P22250	M22×2.5	6HX	5P	5	140	25	44	18	14.5	17	4	DIN376	○
X20P22200	M22×2	6HX	5P	5	140	25	44	18	14.5	17	4	DIN374	○
X20P22150	M22×1.5	6HX	5P	5	140	25	44	18	14.5	17	4	DIN374	○
X20P24300	M24×3	6HX	5P	5	160	30	48	18	14.5	17	4	DIN376	○
X20P24250	M24×2.5	6HX	5P	5	160	30	48	18	14.5	17	4	DIN374	○
X20P24200	M24×2	6HX	5P	5	160	30	48	18	14.5	17	4	DIN374	○
X20P27300	M27×3	6HX	5P	5	160	30	48	20	16	19	4	DIN376	○
X20P27250	M27×2.5	6HX	5P	5	160	30	48	20	16	19	4	DIN374	○
X20P27200	M27×2	6HX	5P	5	160	30	48	20	16	19	4	DIN374	○
X20P30350	M30×3.5	6HX	5P	5	180	35	53	22	18	21	4	DIN376	○
X20P30300	M30×3	6HX	5P	5	180	35	53	22	18	21	4	DIN374	○
X20P30250	M30×2.5	6HX	5P	5	180	35	53	22	18	21	4	DIN374	○
X20P30200	M30×2	6HX	5P	5	180	35	53	22	18	21	4	DIN374	○

1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.

2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制

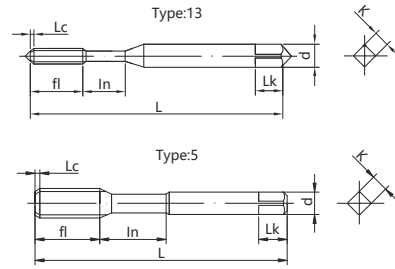
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	●	-	-	●	●	●	-	-	-

碳钢、合金钢用丝锥系列

TAPS FOR CARBON STEEL & ALLOY STEEL

X20-RLT 左旋右切丝锥 X20 RLT SPIRAL POINTED TAPS



- ◎ 高速钢材质
- ◎ 复合涂层, 耐磨性能优异
- ◎ 适用于HRC35°左右黑铁加工 (模具钢、碳素钢等) 适合刚性攻牙

- ◎ High-speed steel material
- ◎ Complex coating, excellent wear resistance
- ◎ It is suitable for processing black iron at about HRC35° (such as die steel, carbon steel, etc.) It is suitable for rigid tapping



单位Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk			
X20R06100	M6×1	6HX	5P	13	80	10	20	6	4.9	8	3	DIN371	○
X20R07100	M7×1	6HX	5P	13	80	10	20	7	5.5	8	3	DIN371	○
X20R08125	M8×1.25	6HX	5P	5	90	13	22	8	6.2	9	3	DIN371	○
X20R08100	M8×1	6HX	5P	5	90	13	22	8	6.2	9	3	DIN371	○
X20R10150	M10×1.5	6HX	5P	5	100	15	24	10	8	11	4	DIN371	○
X20R10125	M10×1.25	6HX	5P	5	100	15	24	10	8	11	4	DIN371	○
X20R10100	M10×1	6HX	5P	5	100	15	24	10	8	11	4	DIN371	○
X20R12175	M12×1.75	6HX	5P	5	110	17	32	9	7	10	4	DIN376	○
X20R12150	M12×1.5	6HX	5P	5	110	17	32	9	7	10	4	DIN374	○
X20R12125	M12×1.25	6HX	5P	5	110	17	32	9	7	10	4	DIN374	○
X20R12100	M12×1	6HX	5P	5	110	17	32	9	7	10	4	DIN374	○
X20R14200	M14×2	6HX	5P	5	110	20	33	11	9	12	5	DIN376	○
X20R14150	M14×1.5	6HX	5P	5	110	20	33	11	9	12	5	DIN374	○
X20R14125	M14×1.25	6HX	5P	5	110	20	33	11	9	12	5	DIN374	○
X20R14100	M14×1	6HX	5P	5	110	20	33	11	9	12	5	DIN374	○
X20R16200	M16×2	6HX	5P	5	110	20	34	12	9	12	5	DIN376	○
X20R16150	M16×1.5	6HX	5P	5	110	20	34	12	9	12	5	DIN374	○
X20R16125	M16×1.25	6HX	5P	5	110	20	34	12	9	12	5	DIN374	○
X20R16100	M16×1	6HX	5P	5	110	20	34	12	9	12	5	DIN374	○

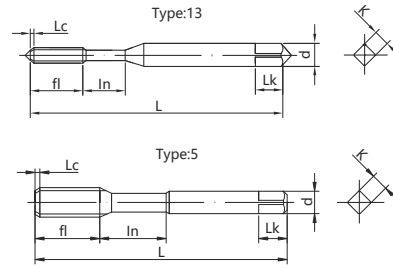
1. 以上为6HX精度, 其他精度及特殊的切削锥长(引导牙), 部分规格有库存, 也可接受定制, 详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	-	-	-	-	-	-	-	-	-

铸铁用丝锥

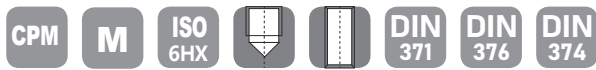
STRAIGHT FLUTED TAPS FOR CAST IRON

X20-HT 直槽丝锥 X20 HT STRAIGHT FLUTED TAPS



- ◎ 高速钢材质
- ◎ 耐磨性能优异
- ◎ 适用于灰口铸铁、球墨铸铁材料加工,加工精度高,适合大批量连续加工

- ◎ High-speed steel material;
- ◎ Excellent wear resistance.
- ◎ Suitable for gray cast iron, ductile cast iron mass continuous processing threading, high processing accuracy



单位 Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk			
X20H03050	M3×0.5	6HX	3P	13	56	7	11	3.5	2.7	6	3	DIN371	●
X20H04070	M4×0.7	6HX	3P	13	63	9	12	4.5	3.4	6	3	DIN371	●
X20H05080	M5×0.8	6HX	3P	13	70	10	15	6	4.9	8	3	DIN371	●
X20H06100	M6×1	6HX	3P	13	80	10	20	6	4.9	8	3	DIN371	●
X20H07100	M7×1	6HX	3P	13	80	10	20	7	5.5	8	3	DIN371	●
X20H08125	M8×1.25	6HX	3P	5	90	13	22	8	6.2	9	4	DIN371	●
X20H08100	M8×1	6HX	3P	5	90	13	22	8	6.2	9	4	DIN371	●
X20H10150	M10×1.5	6HX	3P	5	100	15	24	10	8	11	4	DIN371	●
X20H10125	M10×1.25	6HX	3P	5	100	15	24	10	8	11	4	DIN371	●
X20H10100	M10×1	6HX	3P	5	100	15	24	10	8	11	4	DIN371	●
X20H12175	M12×1.75	6HX	3P	5	110	17	32	9	7	10	4	DIN376	●
X20H12150	M12×1.5	6HX	3P	5	110	17	32	9	7	10	4	DIN374	●
X20H12125	M12×1.25	6HX	3P	5	110	17	32	9	7	10	4	DIN374	●
X20H12100	M12×1	6HX	3P	5	110	17	32	9	7	10	4	DIN374	●
X20H14200	M14×2	6HX	3P	5	110	20	33	11	9	12	4	DIN376	●
X20H14150	M14×1.5	6HX	3P	5	110	20	33	11	9	12	4	DIN374	●
X20H14125	M14×1.25	6HX	3P	5	110	20	33	11	9	12	4	DIN374	●
X20H14100	M14×1	6HX	3P	5	110	20	33	11	9	12	4	DIN374	●

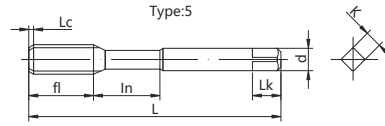
1. 以上为6HX精度,其他精度及特殊的切削锥长(引导牙),部分规格有库存,也可接受定制,详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明:●表示有库存,○表示无库存,可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
-	-	-	-	-	●	●	-	-	-	-	-	-

铸铁用丝锥

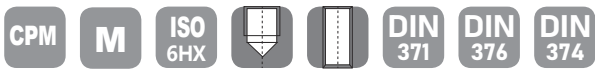
STRAIGHT FLUTED TAPS FOR CAST IRON

X20-HT 直槽丝锥 X20 HT STRAIGHT FLUTED TAPS



- ◎ 高速钢材质
- ◎ 耐磨性能优异
- ◎ 适用于灰口铸铁、球墨铸铁材料加工,加工精度高,适合大批量连续加工

- ◎ High-speed steel material;
- ◎ Excellent wear resistance.
- ◎ Suitable for gray cast iron, ductile cast iron mass continuous processing threading, high processing accuracy



单位 Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk			
X20H16200	M16×2	6HX	3P	5	110	20	34	12	9	12	4	DIN376	●
X20H16150	M16×1.5	6HX	3P	5	110	20	34	12	9	12	4	DIN374	●
X20H16125	M16×1.25	6HX	3P	5	110	20	34	12	9	12	4	DIN374	●
X20H16100	M16×1	6HX	3P	5	110	20	34	12	9	12	4	DIN374	●
X20H18250	M18×2.5	6HX	3P	5	125	25	36	14	11	14	4	DIN376	●
X20H18200	M18×2	6HX	3P	5	125	25	36	14	11	14	4	DIN374	○
X20H18150	M18×1.5	6HX	3P	5	125	25	36	14	11	14	4	DIN374	●
X20H20250	M20×2.5	6HX	3P	5	140	25	44	16	12	15	6	DIN376	●
X20H20200	M20×2	6HX	3P	5	140	25	44	16	12	15	6	DIN374	○
X20H20150	M20×1.5	6HX	3P	5	140	25	44	16	12	15	6	DIN374	●
X20H22250	M22×2.5	6HX	3P	5	140	25	44	18	14.5	17	6	DIN376	●
X20H22200	M22×2	6HX	3P	5	140	25	44	18	14.5	17	6	DIN374	○
X20H22150	M22×1.5	6HX	3P	5	140	25	44	18	14.5	17	6	DIN374	○
X20H24300	M24×3	6HX	3P	5	160	30	48	18	14.5	17	6	DIN376	●
X20H24250	M24×2.5	6HX	3P	5	160	30	48	18	14.5	17	6	DIN374	●
X20H24200	M24×2	6HX	3P	5	160	30	48	18	14.5	17	6	DIN374	○
X20H27300	M27×3	6HX	3P	5	160	30	48	20	16	19	6	DIN376	○
X20H27250	M27×2.5	6HX	3P	5	160	30	48	20	16	19	6	DIN374	○
X20H27200	M27×2	6HX	3P	5	160	30	48	20	16	19	6	DIN374	○
X20H30350	M30×3.5	6HX	3P	5	180	35	53	22	18	21	6	DIN376	○
X20H30300	M30×3	6HX	3P	5	180	35	53	22	18	21	6	DIN374	○
X20H30250	M30×2.5	6HX	3P	5	180	35	53	22	18	21	6	DIN374	○
X20H30200	M30×2	6HX	3P	5	180	35	53	22	18	21	6	DIN374	○
X20H36400	M36×4	6HX	3P	5	200	50	48	28	22	25	6	DIN376	○

1. 以上为6HX精度,其他精度及特殊的切削锥长(引导牙),部分规格有库存,也可接受定制,详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.

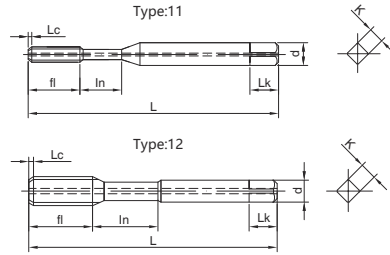
2. 库存说明:●表示有库存,○表示无库存,可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
-	-	-	-	-	●	●	-	-	-	-	-	-

铸铁用丝锥

STRAIGHT FLUTED TAPS FOR CAST IRON

X21-HT 内冷直槽丝锥 X21 STRAGHT FLUTED TAPS WITH INTERNAL COOLANT



- ◎ 高速钢材质
- ◎ 耐磨性能优异
- ◎ 适用于灰口铸铁、球墨铸铁材料加工，加工精度高，适合大批量连续加工
- ◎ 切削液经由内冷油孔供给至螺纹切削部，冷却性能佳，加工速度快，精度高

- ◎ High-speed steel material;
- ◎ Excellent wear resistance.
- ◎ Suitable for gray cast iron, ductile cast iron mass continuous processing threading, high processing accuracy
- ◎ Taps with internal coolant are suitable for deep hole threading. Coolant oil can cool down and lubricate the cutting edge, provide higher threading speed and thread tolerance



单位 Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						油孔 型式 Oil groove type	槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk				
X21H0407C	M4×0.7	6HX	3P	11	63	9	12	4.5	3.4	6	侧冷C	3	DIN371	●
X21H0407Z	M4×0.7	6HX	3P	11	63	9	12	4.5	3.4	6	直冷Z	3	DIN371	●
X21H0508C	M5×0.8	6HX	3P	11	70	10	15	6	4.9	8	侧冷C	3	DIN371	●
X21H0508Z	M5×0.8	6HX	3P	11	70	10	15	6	4.9	8	直冷Z	3	DIN371	●
X21H0610C	M6×1	6HX	3P	11	80	10	20	6	4.9	8	侧冷C	3	DIN371	●
X21H0610Z	M6×1	6HX	3P	11	80	10	20	6	4.9	8	直冷Z	3	DIN371	●
X21H0710C	M7×1	6HX	3P	11	80	10	20	7	5.5	8	侧冷C	3	DIN371	●
X21H0710Z	M7×1	6HX	3P	11	80	10	20	7	5.5	8	直冷Z	3	DIN371	●
X21H08125C	M8×1.25	6HX	3P	12	90	13	22	8	6.2	9	侧冷C	4	DIN371	●
X21H08125Z	M8×1.25	6HX	3P	12	90	13	22	8	6.2	9	直冷Z	4	DIN371	●
X21H0810C	M8×1	6HX	3P	12	90	13	22	8	6.2	9	侧冷C	4	DIN371	●
X21H0810Z	M8×1	6HX	3P	12	90	13	22	8	6.2	9	直冷Z	4	DIN371	●
X21H1015C	M10×1.5	6HX	3P	12	100	15	24	10	8	11	侧冷C	4	DIN371	●
X21H1015Z	M10×1.5	6HX	3P	12	100	15	24	10	8	11	直冷Z	4	DIN371	●
X21H10125C	M10×1.25	6HX	3P	12	100	15	24	10	8	11	侧冷C	4	DIN371	●
X21H10125Z	M10×1.25	6HX	3P	12	100	15	24	10	8	11	直冷Z	4	DIN371	●
X21H1010C	M10×1	6HX	3P	12	100	15	24	10	8	11	侧冷C	4	DIN371	●
X21H1010Z	M10×1	6HX	3P	12	100	15	24	10	8	11	直冷Z	4	DIN371	●
X21H12175C	M12×1.75	6HX	3P	12	110	17	32	9	7	10	侧冷C	4	DIN376	●
X21H12175Z	M12×1.75	6HX	3P	12	110	17	32	9	7	10	直冷Z	4	DIN376	●
X21H1215C	M12×1.5	6HX	3P	12	110	17	32	9	7	10	侧冷C	4	DIN374	●
X21H1215Z	M12×1.5	6HX	3P	12	110	17	32	9	7	10	直冷Z	4	DIN374	●
X21H12125C	M12×1.25	6HX	3P	12	110	17	32	9	7	10	侧冷C	4	DIN374	●
X21H12125Z	M12×1.25	6HX	3P	12	110	17	32	9	7	10	直冷Z	4	DIN374	●
X21H1210C	M12×1	6HX	3P	12	110	17	32	9	7	10	侧冷C	4	DIN374	●
X21H1210Z	M12×1	6HX	3P	12	110	17	32	9	7	10	直冷Z	4	DIN374	●
X21H1420C	M14×2	6HX	3P	12	110	20	33	11	9	12	侧冷C	4	DIN376	●
X21H1420Z	M14×2	6HX	3P	12	110	20	33	11	9	12	直冷Z	4	DIN376	●

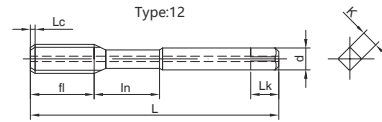
1. 以上为6HX精度，其他精度及特殊的切削锥长(引导牙)，部分规格有库存，也可接受定制，详情请咨询圆兴各销售点。
Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.
2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
-	-	-	-	-	●	●	-	-	-	-	-	-

铸铁用丝锥

STRAIGHT FLUTED TAPS FOR CAST IRON

X21-HT 内冷直槽丝锥 X21 STRAGHT FLUTED TAPS WITH INTERNAL COOLANT



- ◎ 高速钢材质
- ◎ 耐磨性能优异
- ◎ 适用于灰口铸铁、球墨铸铁材料加工,加工精度高,适合大批量连续加工
- ◎ 切削液经由内冷油孔供给至螺纹切削部,冷却性能佳,加工速度高,精度好

- ◎ High-speed steel material;
- ◎ Excellent wear resistance.
- ◎ Suitable for gray cast iron, ductile cast iron mass continuous processing threading, high processing accuracy
- ◎ Taps with internal coolant are suitable for deep hole threading. Coolant oil can cool down and lubricate the cutting edge, provide higher threading speed and thread tolerance



单位 Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						油孔型式 Oil groove type	槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk				
X21H1415C	M14×1.5	6HX	3P	12	110	20	33	11	9	12	侧冷C	4	DIN374	●
X21H1415Z	M14×1.5	6HX	3P	12	110	20	33	11	9	12	直冷Z	4	DIN374	●
X21H14125C	M14×1.25	6HX	3P	12	110	20	33	11	9	12	侧冷C	4	DIN374	●
X21H14125Z	M14×1.25	6HX	3P	12	110	20	33	11	9	12	直冷Z	4	DIN374	●
X21H1410C	M14×1	6HX	3P	12	110	20	33	11	9	12	侧冷C	4	DIN374	●
X21H1410Z	M14×1	6HX	3P	12	110	20	33	11	9	12	直冷Z	4	DIN374	●
X21H1620C	M16×2	6HX	3P	12	110	20	34	12	9	12	侧冷C	4	DIN376	●
X21H1620Z	M16×2	6HX	3P	12	110	20	34	12	9	12	直冷Z	4	DIN376	●
X21H1615C	M16×1.5	6HX	3P	12	110	20	34	12	9	12	侧冷C	4	DIN374	●
X21H1615Z	M16×1.5	6HX	3P	12	110	20	34	12	9	12	直冷Z	4	DIN374	●
X21H16125C	M16×1.25	6HX	3P	12	110	20	34	12	9	12	侧冷C	4	DIN374	●
X21H16125Z	M16×1.25	6HX	3P	12	110	20	34	12	9	12	直冷Z	4	DIN374	●
X21H1610C	M16×1	6HX	3P	12	110	20	34	12	9	12	侧冷C	4	DIN374	●
X21H1610Z	M16×1	6HX	3P	12	110	20	34	12	9	12	直冷Z	4	DIN374	●
X21H1825C	M18×2.5	6HX	3P	12	125	25	36	14	11	14	侧冷C	4	DIN376	○
X21H1825Z	M18×2.5	6HX	3P	12	125	25	36	14	11	14	直冷Z	4	DIN376	○
X21H1820C	M18×2	6HX	3P	12	125	25	36	14	11	14	侧冷C	4	DIN374	○
X21H1820Z	M18×2	6HX	3P	12	125	25	36	14	11	14	直冷Z	4	DIN374	○
X21H1815C	M18×1.5	6HX	3P	12	125	25	36	14	11	14	侧冷C	4	DIN374	○
X21H1815Z	M18×1.5	6HX	3P	12	125	25	36	14	11	14	直冷Z	4	DIN374	○
X21H2025C	M20×2.5	6HX	3P	12	140	25	44	16	12	15	侧冷C	6	DIN376	○
X21H2025Z	M20×2.5	6HX	3P	12	140	25	44	16	12	15	直冷Z	6	DIN376	○
X21H2020C	M20×2	6HX	3P	12	140	25	44	16	12	15	侧冷C	6	DIN374	○
X21H2020Z	M20×2	6HX	3P	12	140	25	44	16	12	15	直冷Z	6	DIN374	○
X21H2015C	M20×1.5	6HX	3P	12	140	25	44	16	12	15	侧冷C	6	DIN374	○
X21H2015Z	M20×1.5	6HX	3P	12	140	25	44	16	12	15	直冷Z	6	DIN374	○
X21H2225C	M22×2.5	6HX	3P	12	140	25	44	18	14.5	17	侧冷C	6	DIN376	○
X21H2225Z	M22×2.5	6HX	3P	12	140	25	44	18	14.5	17	直冷Z	6	DIN376	○

1. 以上为6HX精度,其他精度及特殊的切削锥长(引导牙),部分规格有库存,也可接受定制,详情请咨询圆兴各销售点。

Tolerances under 6HX standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales.

2. 库存说明:●表示有库存,○表示无库存,可接受定制

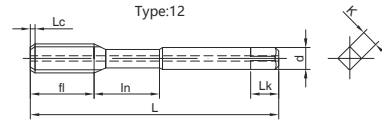
Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
-	-	-	-	-	●	●	-	-	-	-	-	-

铸铁用丝锥

STRAIGHT FLUTED TAPS FOR CAST IRON

X21-HT 内冷直槽丝锥 X21 STRAGHT FLUTED TAPS WITH INTERNAL COOLANT



- ◎ 高速钢材质
- ◎ 耐磨性能优异
- ◎ 适用于灰口铸铁、球墨铸铁材料加工,加工精度高,适合大批量连续加工
- ◎ 切削液经由内冷油孔供给至螺纹切削部,冷却性能佳,加工速度快,精度好

- ◎ High-speed steel material;
- ◎ Excellent wear resistance.
- ◎ Suitable for gray cast iron, ductile cast iron mass continuous processing threading, high processing accuracy
- ◎ Taps with internal coolant are suitable for deep hole threading. Coolant oil can cool down and lubricate the cutting edge, provide higher threading speed and thread tolerance



单位 Unit:mm

商品编号 Item No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						油孔 型式 Oil groove type	槽数 Flutes	外形标准 DIN Standard	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk				
X21H2220C	M22×2	6HX	3P	12	140	25	44	18	14.5	17	侧冷C	6	DIN374	○
X21H2220Z	M22×2	6HX	3P	12	140	25	44	18	14.5	17	直冷Z	6	DIN374	○
X21H2215C	M22×1.5	6HX	3P	12	140	25	44	18	14.5	17	侧冷C	6	DIN374	○
X21H2215Z	M22×1.5	6HX	3P	12	140	25	44	18	14.5	17	直冷Z	6	DIN374	○
X21H2430C	M24×3	6HX	3P	12	160	30	48	18	14.5	17	侧冷C	6	DIN376	○
X21H2430Z	M24×3	6HX	3P	12	160	30	48	18	14.5	17	直冷Z	6	DIN376	○
X21H2425C	M24×2.5	6HX	3P	12	160	30	48	18	14.5	17	侧冷C	6	DIN374	○
X21H2425Z	M24×2.5	6HX	3P	12	160	30	48	18	14.5	17	直冷Z	6	DIN374	○
X21H2420C	M24×2	6HX	3P	12	160	30	48	18	14.5	17	侧冷C	6	DIN374	○
X21H2420Z	M24×2	6HX	3P	12	160	30	48	18	14.5	17	直冷Z	6	DIN374	○
X21H2730C	M27×3	6HX	3P	12	160	30	48	20	16	17	侧冷C	6	DIN376	○
X21H2730Z	M27×3	6HX	3P	12	160	30	48	20	16	17	直冷Z	6	DIN376	○
X21H2725C	M27×2.5	6HX	3P	12	160	30	48	20	16	17	侧冷C	6	DIN374	○
X21H2725Z	M27×2.5	6HX	3P	12	160	30	48	20	16	17	直冷Z	6	DIN374	○
X21H2720C	M27×2	6HX	3P	12	160	30	48	20	16	17	侧冷C	6	DIN374	○
X21H2720Z	M27×2	6HX	3P	12	160	30	48	20	16	17	直冷Z	6	DIN374	○
X21H3035C	M30×3.5	6HX	3P	12	180	35	53	22	18	21	侧冷C	6	DIN376	○
X21H3035Z	M30×3.5	6HX	3P	12	180	35	53	22	18	21	直冷Z	6	DIN376	○
X21H3030C	M30×3	6HX	3P	12	180	35	53	22	18	21	侧冷C	6	DIN374	○
X21H3030Z	M30×3	6HX	3P	12	180	35	53	22	18	21	直冷Z	6	DIN374	○
X21H3025C	M30×2.5	6HX	3P	12	180	35	53	22	18	21	侧冷C	6	DIN374	○
X21H3025Z	M30×2.5	6HX	3P	12	180	35	53	22	18	21	直冷Z	6	DIN374	○
X21H3020C	M30×2	6HX	3P	12	180	35	53	22	18	21	侧冷C	6	DIN374	○
X21H3020Z	M30×2	6HX	3P	12	180	35	53	22	18	21	直冷Z	6	DIN374	○
X21H3640C	M36×4	6HX	3P	12	200	50	48	28	22	25	侧冷C	6	DIN376	○
X21H3640Z	M36×4	6HX	3P	12	200	50	48	28	22	25	直冷Z	6	DIN376	○

1. 以上为6HX精度,其他精度及特殊的切削锥长(引导牙),部分规格有库存,也可接受定制,详情请咨询圆兴各销售点。

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-	-	-	-	-	●	●	-	-	-	-	-	-



圆兴精工

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