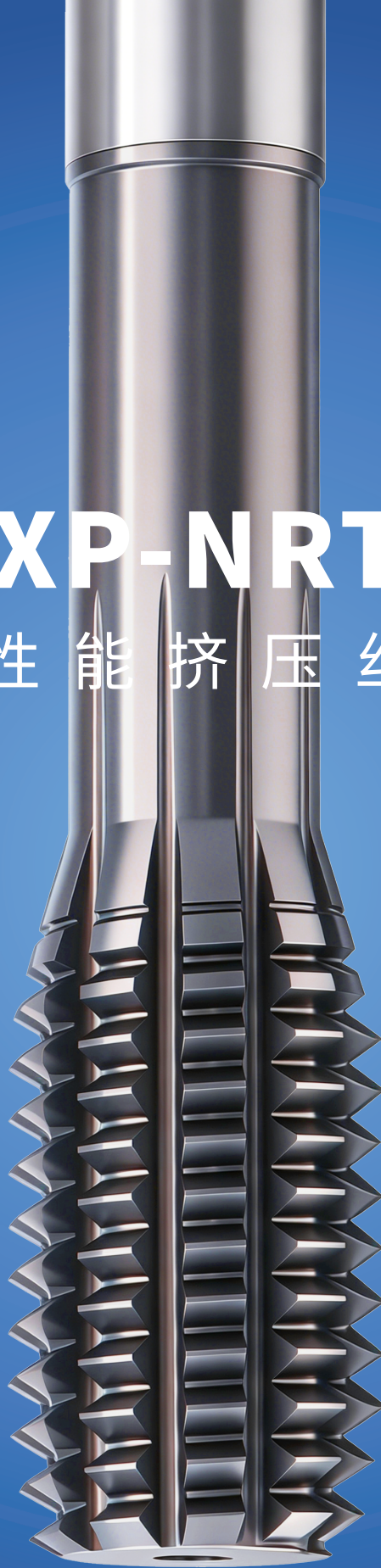




圆兴精工

XP-NRT

高性能挤压丝锥



圆兴(厦门)精密工具有限公司

高性能型挤压丝锥 (JIS)

High-performance Forming Tap (JIS)

采用进口粉末高速钢基材，配合TICN-AL涂层、特殊的工艺和刃口设计，拥有良好的散热与耐高温作用，使该系列丝锥具有应用范围广、寿命长的特点，广泛用于HRC35°以下的碳钢、合金钢等。

Using imported high-speed steel substrate, combined with TICN-AL coating, special process and cutting edge design, it has excellent heat dissipation and high-temperature resistance properties, making this series of taps have wide application range and long service life. They are widely used in carbon steel and alloy steel with HRC35° or below.

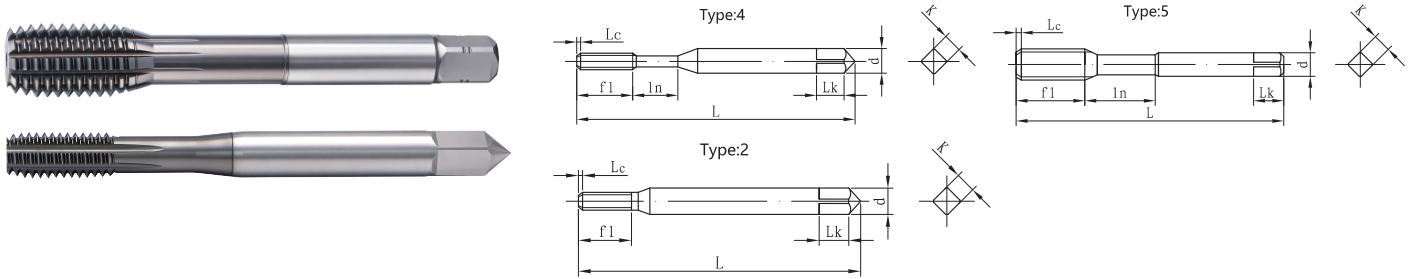


高性能型挤压丝锥 (JIS)



High-performance Forming Tap (JIS)

XP-NRT挤压丝锥 XP Forming Tap



2.5牙 (2.5P) 盲孔用, 通孔用可定制

2.5P chamfers, for blind hole; other chamfers can be customized

- ◎ 高速钢材质
- ◎ High-speed steel material
- ◎ TICN-AL涂层, 耐磨性能优异
- ◎ TICN-AL coating, excellent wear resistance
- ◎ 适用于HRC35以下碳钢、合金钢等材质的加工
- ◎ Suitable for processing carbon steel and alloy steel below HRC35

单位Unit:mm

商品编号 EDP No.	螺纹尺寸 Thread Size	精度 Limit	切削锥长 LC	形状类型 Type	形状尺寸 (mm) Dimensions						槽数 Flutes	库存 Stock
					全长 L	螺纹长 fl	颈长 ln	柄径 d	方身宽 k	方身长 Lk		
XPNO20040B	M2×0.4	RH5	2.5P	2	42.5	13.5	-	3	2.5	3	-	●
XPNO25045B	M2.5×0.45	RH5	2.5P	2	46.5	15.5	-	3	2.5	3	-	●
XPNO30050B	M3×0.5	RH7	2.5P	4	49	9	9	4	3.2	6	5	●
XPNO40070B	M4×0.7	RH7	2.5P	4	56	10	10	5	4	7	5	●
XPNO50080B	M5×0.8	RH7	2.5P	4	65	11	11	5.5	4.5	7	6	●
XPNO60100B	M6×1	RH7	2.5P	4	68	12	12	6	4.5	7	6	●
XPNO80125B	M8×1.25	RH7	2.5P	5	70	13	23	6.2	5	8	8	●
XPNI00150B	M10×1.5	RH8	2.5P	5	75	15	28	7	5.5	8	8	●
XPNI20175B	M12×1.75	RH9	2.5P	5	82	17	25	8.5	6.5	9	10	●
XPNI40200B	M14×2	RH10	2.5P	5	88	20	31	10.5	8	11	10	●
XPNI60200B	M16×2	RH10	2.5P	5	95	20	32	12.5	10	13	10	●

1. 以上为6H精度, 其他精度及特殊的切削锥长(引导牙)可接受定制, 详情请咨询圆兴各销售点。

Tolerances under 6H standard. Other tolerances and Special tap chamfer custom are available. More details, Please check with point of sales

2. 库存说明: ●表示有库存, ○表示无库存, 可接受定制

Inventory Description: ● means in stock, ○ means no stock, customization is acceptable

3. 底孔尺寸请参照我司下孔径表

The drill hole diameter please refer to our company's hole diameter table

P	P	P	合金钢 SCM	M	K	K	N	N	N	S	S	H
低碳钢	中碳钢	高碳钢	HRC35以下	不锈钢SUS	铸铁FC	球墨铁FCD	铝AL	铜/紫铜Cu	铸铝ADC	钛合金Ti	镍基合金Ni	HRC35以上
●	●	●	●	-	-	-	-	-	-	-	-	-

●最佳Best ◎合适Good



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